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Phosphor for light sources and associated light source

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Cross References to Related Applications

This application is a continuation of copending
application Serial No. 09/787,208, filed 3/15/2001.

10

Technical field

15 The invention is based on a phosphor for light sources
and an associated light source in accordance with the
preamble of claim 1. It relates in particular to a
yellow-emitting garnet phosphor for excitation by a
light source with short wavelengths in the visible blue
spectral region, with the result that white light is
generated. A lamp (primarily a fluorescent lamp) or an
20 LED (light-emitting diode) is particularly suitable as
the light source.

Prior art

25 WO 98/05078 has already disclosed a phosphor for light
sources and an associated light source. In that
document, the phosphor used is a garnet of the
structure $A_3B_5O_{12}$, the host lattice of which, as first
component A, comprises at least one of the rare earths
30 Y, Lu, Sc, La, Gd or Sm. Furthermore, one of the
elements Al, Ga or In is used for the second component
B. The only dopant used is Ce.

35 A very similar phosphor is known from WO 97/50132. The
dopant used in that document is either Ce or Tb. While
Ce emits in the yellow spectral region, the emission
from Tb is in the green spectral region. In both cases,

the complementary color principle (blue-emitting light source and yellow-emitting phosphor) is used to achieve a white luminous color.

5 Finally, EP-A 124 175 describes a fluorescent lamp which, in addition to a mercury fill, contains a plurality of phosphors. These are excited by UV radiation (254 nm) or also by short-wave radiation at 460 nm. Three phosphors are selected in such a way that
10 they add up to form white (color mixture).

Explanation-Summary of the invention

15 ~~It is an object of the present invention to provide a phosphor in accordance with the preamble of claim 1 which is able to withstand high thermal loads and is eminently suitable for excitation in the short-wave visible spectral region.~~
20 ~~This object is achieved through the characterizing features of claim 1. Particularly advantageous configurations are given in the dependent claims.~~

According to the invention, for light sources from
25 which the emission lies in the short-wave optical spectral region, a phosphor which has a garnet structure $A_3B_5O_{12}$ and which is doped with Ce is used, the second component B representing at least one of the elements Al and Ga and the first component A containing
30 terbium. Surprisingly, it has been found that under particular circumstances, namely under blue excitation in the range from 420 to 490 nm, terbium (Tb) is suitable as a constituent of the host lattice (first component of the garnet) for a yellow-emitting phosphor, the activator of which is cerium. Previously,
35 in this context Tb has only been considered as an activator or coactivator, together with cerium, for emission in the green region, if excitation is produced

by cathode rays (electrons) or short-wave UV photons (GB-A 1 600 492 and EP-A 208 713).

5 In this case, terbium, as the principal constituent of the first component A of the garnet, can be used on its own or together with at least one of the rare earths Y, Gd, La and/or Lu.

10 At least one of the elements Al or Ga is used as the second component. The second component B may additionally contain In. The activator is cerium. In a particularly preferred embodiment, a garnet of the structure

15 $(Tb_{1-x-y}RE_xCe_y)_3(Al, Ga)_5O_{12}$, where

RE = Y, Gd, La and/or Lu;

0 \leq x \leq 0.5 - y;

20 0 < y < 0.1 is used.

25 The phosphor absorbs in the range from 420 to 490 nm and can thus be excited by the radiation from a blue light source, which is in particular the radiation source for a lamp or LED. Good results have been achieved with a blue LED whose emission peak was at 430 to 470 nm. The emission peak of the Tb-garnet: Ce phosphor is at approximately 550 nm.

30 This phosphor is particularly useful for use in a white LED based on the combination of a blue LED with the Tb-garnet-containing phosphor, which is excited by absorption of part of the emission from the blue LED 35 and the emission from which supplements a remaining radiation from the LED, to form white light.

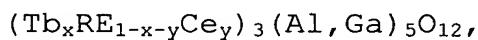
A Ga(In)N-LED is particularly suitable as the blue LED, but any other route for producing a blue LED which emits in the range from 420 to 490 nm is also suitable. 430 to 470 nm is particularly recommended as the 5 principal emission region, since this is where efficiency is highest.

By selecting the type and quantity of rare earths, it is possible to fine-tune the location of the absorption 10 and emission bands, in a similar way to that which is known from the literature for other phosphors of type YAG:Ce. In conjunction with light-emitting diodes, it is particularly suitable for x to be $0.25 \leq x \leq 0.5 - y$.

15 The particularly preferred range for y is $0.02 < y < 0.06$.

The phosphor according to the invention is also suitable for combination with other phosphors.

20 A garnet of structure



where RE = Y, Gd, La and/or Lu;

$0 \leq x \leq 0.02$, in particular $x = 0.01$;

25 $0 < y < 0.1$ has proven particularly suitable as the phosphor. Y frequently lies in the range from 0.01 to 0.05.

Generally, relatively small amounts of Tb in the host 30 lattice serve primarily to improve the properties of known cerium-activated phosphors, while the addition of relatively large amounts of Tb can be used in a controlled way in particular to shift the wavelength of the emission from known cerium-activated phosphors. 35 Therefore, a high proportion of Tb is particularly suitable for white LEDs with a low color temperature of below 5000 K.

Figures **Brief description of the drawings**

The invention is to be explained in more detail below with reference to a number of exemplary embodiments. In
5 the drawing:

Figure 1 shows an emission spectrum of a first Tb-garnet phosphor;
10 Figure 2 shows the reflectance spectrum of this Tb-garnet phosphor;
Figure 3 shows emission spectra of further Tb-garnet phosphors;
Figure 4 shows reflectance spectra of the Tb-garnet phosphors from Figure 3;
15 Figure 5 shows emission spectra for further Tb-garnet phosphors;
Figure 6 shows reflectance spectra for the Tb-garnet phosphors from Figure 5;
Figure 7 shows an emission spectrum for a white LED
20 with Tb-garnet phosphor.

Description of a number of exemplary
embodiments **Detailed description of the**
invention

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Exemplary Embodiment No. 1:

The components

30	9.82 g	Yttrium oxide Y_2O_3
	2.07 g	Cerium oxide CeO_2
	37.57 g	Terbium oxide Tb_4O_7
	26.41 g	Aluminum oxide Al_2O_3
	0.15 g	Barium fluoride BaF_2
35	0.077 g	Boric acid H_3BO_3

are mixed and comminuted together for two hours in a 250 ml polyethylene wide-necked bottle using 150 g of

aluminum oxide balls with a diameter of 10 mm. Barium fluoride and boric acid serve as fluxes. The mixture is annealed fired for three hours in a covered corundum crucible at 1550°C in forming gas (nitrogen containing 5 2.3% by volume hydrogen). The annealed material is and then milled in an automatic mortar mill and screened through a screen with a mesh width of 53 μm . This is followed by a second anneal firing for three hours at 10 1500°C under forming gas (nitrogen containing 0.5% by volume hydrogen). Then, milling and screening is carried out as after the first anneal firing. The phosphor obtained corresponds to the composition 15 $(\text{Y}_{0.29}\text{Tb}_{0.67}\text{Ce}_{0.04})_3\text{Al}_5\text{O}_{12}$. It has a strong yellow body color. An emission spectrum for this phosphor when excited at 430 nm and a reflectance spectrum for the phosphor between 300 and 800 nm are shown in Figures 1 and 2.

Exemplary Embodiment No. 2:

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The components

	43.07 g	Terbium oxide Tb_4O_7
	1.65 g	Cerium oxide CeO_2
25	21.13 g	Aluminum oxide Al_2O_3
	0.12 g	Barium fluoride BaF_2
	0.062 g	Boric acid H_3BO_3

30 are intimately mixed as described under Example No. 1. Two anneals and the further processing of the annealed products take place and processed as described under Example 1. The phosphor obtained corresponds to the overall composition $(\text{Tb}_{0.96}\text{Ce}_{0.04})_3\text{Al}_5\text{O}_{12}$ or, in the representation which illustrates the host lattice, 35 $\text{Tb}_3\text{Al}_5\text{O}_{12}:\text{Ce}$. It has a strong yellow body color. The X-ray diffraction diagram shows that there is a cubic garnet phase. The emission spectrum and reflectance

spectrum for this phosphor are shown in Figures 3 and 4, respectively.

Exemplary Embodiment No. 3:

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The components

	32.18 g	Yttrium oxide Y_2O_3
	0.56 g	Terbium oxide Tb_4O_7
10	2.07 g	Cerium oxide CeO_2
	26.41 g	Aluminum oxide Al_2O_3
	0.077 g	Boric acid H_3BO_3

15 | are intimately mixed as described under Example No. 1.
| Two anneals and processing of the annealed products
| take place and processed as described under Example No.
| 1. The phosphor obtained corresponds to the composition
| $(Y_{0.95}Tb_{0.01}Ce_{0.04})_3Al_5O_{12}$. It has a strong yellow body
20 | color. The emission spectrum and reflectance spectrum
| for this phosphor are shown in Figures 3 and 4,
| respectively.

Exemplary Embodiment No. 4:

25 The components

	26.76 g	Yttrium oxide Y_2O_3
	9.53 g	Terbium oxide Tb_4O_7
	2.07 g	Cerium oxide CeO_2
30	26.41 g	Aluminum oxide Al_2O_3
	0.149 g	Barium fluoride BaF_2
	0.077 g	Boric acid H_3BO_3

35 | are intimately mixed as described under Example No. 1.
| Two anneals and processing of the annealed products
| take place and processed as described under Example No.
| 1. The phosphor obtained corresponds to the composition
| $(Y_{0.79}Tb_{0.17}Ce_{0.04})_3Al_5O_{12}$. It has a strong yellow body

color. The emission spectrum and reflectance spectrum for this phosphor are shown in Figures 3 and 4, respectively.

5 Exemplary Embodiment No. 5

The components

	30.82 g	Yttrium oxide Y_2O_3
10	0.56 g	Terbium oxide Tb_4O_7
	4.13 g	Cerium oxide CeO_2
	26.41 g	Aluminum oxide Al_2O_3
	0.149 g	Barium fluoride BaF_2
	0.077 g	Boric acid H_3BO_3

15 are intimately mixed as described under Example No. 1. Two anneals and processing of the annealed products are carried out and processed as described under Example No. 1. The phosphor obtained corresponds to the composition 20 $(Y_{0.91}Tb_{0.01}Ce_{0.08})_3Al_5O_{12}$. It has a strong yellow body color.

Exemplary Embodiment No. 6:

25 The components

	43.07 g	Terbium oxide Tb_4O_7
	1.65 g	Cerium oxide CeO_2
	21.13 g	Aluminum oxide Al_2O_3
30	0.062 g	Boric acid H_3BO_3

35 are intimately mixed as described under Example No. 1. Two anneals and processing of the annealed products are carried out and processed as described under Example 1, except that the annealing temperature during the two anneals firings is lower by 50°C in each case. The phosphor obtained corresponds to the composition $(Tb_{0.96}Ce_{0.04})_3Al_5O_{12}$. It has a strong yellow body color.

The emission spectrum and reflectance spectrum for this phosphor are shown in Figures 5 and 6, respectively.

Exemplary Embodiment No. 7:

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The components

	43.07 g	Terbium oxide Tb_4O_7
	1.65 g	Cerium oxide CeO_2
10	17.05 g	Aluminum oxide Al_2O_3
	7.50 g	Gallium oxide Ga_2O_3
	0.062 g	Boric acid H_3BO_3

15 | are intimately mixed as described under Example No. 1.
| Two anneals and processing of the annealed products are
| carried out and processed as described under Example 1,
| except that the annealing temperature for the two
| annealsfirings is lower by 50°C in each case. The
20 | phosphor obtained corresponds to the composition
| $(Tb_{0.96}Ce_{0.04})Al_4GaO_{12}$. It has a strong yellow body color.
| The emission spectrum and reflectance spectrum for this
| phosphor are shown in Figures 5 and 6, respectively.

Exemplary Embodiment No. 8:

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The components

	43.07 g	Terbium oxide Tb_4O_7
	1.65 g	Cerium oxide CeO_2
30	12.97 g	Aluminum oxide Al_2O_3
	15.00 g	Gallium oxide Ga_2O_3
	0.062 g	Boric acid H_3BO_3

35 | are intimately mixed as described under Example No. 1.
| Two anneals and processing of the annealed products are
| carried out and processed as described under Example 1,
| except that the annealing temperature for the two
| annealsfirings is lower by 50°C in each case. The

phosphor obtained corresponds to the composition $(\text{Tb}_{0.96}\text{Ce}_{0.04})_3\text{Al}_3\text{Ga}_2\text{O}_{12}$. It has a yellow body color. The emission spectrum and reflectance spectrum of this phosphor are shown in Figures 5 and 6, respectively.

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Exemplary Embodiment No. 9

The components

10	4.88 kg	Yttrium oxide Y_2O_3
	7.05 kg	Gadolinium oxide Gd_2O_3
	161.6 g	Terbium oxide Tb_4O_7
	595 g	Cerium oxide CeO_2
	7.34 kg	Aluminum oxide Al_2O_3
15	5.50 g	Boric acid H_3BO_3

are mixed for 24 hours in a 60 l polyethylene vessel.

The mixture is introduced into annealing crucibles made from aluminum oxide with a capacity of approx. 1 l and is annealed-fired in a pushed-bat kiln for 6 hours at 1550°C under forming gas. The annealed-fired material is milled in an automatic mortar mill and then finely screened. The phosphor obtained has the composition $(\text{Y}_{0.50}\text{Gd}_{0.45}\text{Tb}_{0.01}\text{Ce}_{0.04})_3\text{Al}_5\text{O}_{12}$. It has a strong yellow body color. The emission spectrum and reflectance spectrum for this phosphor are shown in Figures 3 and 4, respectively.

Exemplary Embodiment 10 (LED):

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When these phosphors are used in a white LED together with GaInN, a structure similar to that described in WO 97/50132 is employed. By way of example, identical fractions of phosphor in accordance with Example 1 and 35 of phosphor in accordance with Example 4 are dispersed in epoxy resin and a LED with an emission peak of approximately 450 nm (blue) is encapsulated by this resin mixture. The emission spectrum of a white LED

obtained in this way is shown in Figure 7. In this case, the mixture of the blue LED radiation with the yellow phosphor emission results in a color locus of $x = 0.359/y = 0.350$, corresponding to white light of 5 color temperature 4500 K.

The phosphors described above generally have a yellow body color. They emit in the yellow spectral region. When Ga is added or used on its own instead of Al, the 10 emission shifts more toward green, so that it is also possible in particular to achieve higher color temperatures. In particular, Ga-containing (or Ga,Al-containing) Tb-garnets and purely Al-containing Tb-garnets can be used in mixed form in order to be able 15 to adapt to desired color loci.

ABSTRACT

Phosphor for light sources, and associated light source

5 A phosphor for light sources, the emission from which
lies in the short-wave optical spectral region, as a
garnet structure $A_3B_5O_{12}$. It is activated with Ce, the
second component B representing at least one of the
10 elements Al and Ga, and the first component A is
containing terbium or terbium together with at least
one of the elements Y, Gd, La and/or Lu.

15 | In particular a preferred embodiment, a phosphor having
| a garnet of structure $(Tb_{1-x-y}RE_xCe_y)_3(Al, Ga)_5O_{12}$,
| where
| $RE = Y, Gd, La$ and/or Lu;
| $0 \leq x \leq 0.5 - y$;
| $0 < y < 0.1$ is used.

20 | Fig. 1